



PRODUCT SPOTLIGHT
 This bulletin contains valuable product related information.
NOVEDADES DEL PRODUCTO
 Este boletín contiene información valiosa relacionada a este producto.
ACCENT PRODUCT
 Ce bulletin contient de l'information utile sur les produits.



Dual Mass Flywheel Replacements

AMS is pleased to announce the availability of clutch kits and solid flywheels to replace the original equipment Dual Mass Flywheel and corresponding clutches in 1987-1998 Ford light trucks with diesel engines.

| The vehicle applications are: | | | | | |
|-------------------------------|--------------------|---|--------------------------|--------------------|------------------------|
| <u>Model years</u> | <u>Engine size</u> | <u>Application</u> | <u>Clutch kit number</u> | <u>Clutch size</u> | <u>Flywheel Number</u> |
| 1987-94 | 7.3L | Diesel, or with aftermarket turbo | 07-131 | 12 ¼" | 167325 |
| 1993-94 | 7.3L | Factory turbo diesel with indirect fuel injection | 07-131 | 12 ¼" | 167324 |
| 1994-98 | 7.3L | Factory turbo diesel With direct fuel injection | 07-154SR100 | 13" | 167323 |



Dual Mass Flywheel



Solid Flywheel Replacement

New crankshaft bolts are included with the 167323, 167324, and 167325 flywheels. The new crankshaft bolts must be installed with a thread sealant to prevent oil leakage past the threads and onto the clutch friction material.

Crankshaft bolts must be tightened in a star pattern to 45-49 ft. lbs on indirect injection engines (Reference 167324 and 167325 flywheels) and 85-90 ft. lbs on direct injection engines (Reference 167323 flywheels).

Tighten pressure plate bolts to 15-20 ft. lbs.

Warning! Failure to use the new flywheel bolts and thread sealant when converting from a dual mass style flywheel to a solid flywheel can result in a catastrophic clutch failure and will void your warranty.