



## **Medium & Heavy-Duty Vehicle Alignment Tools**



The use of a clutch alignment tool during clutch installation and removal is helpful in order to properly align the clutch components, and to prevent damage to the related components.

Because the weight of some heavy-duty clutches approaches 150 lbs., it's important to only use a sturdy high-quality alignment tool.

Each AMS Automotive alignment tool is manufactured in the U.S.A of premium grade polypropylene material. Our thicker-walled design is produced using an injection molding process that yields increased structural rigidity and higher weight capacity over other designs. Furthermore, because the polypropylene material is resistant to degradation by oil and grease, an AMS alignment tool may be used repeatedly.

The following table (sorted by AMS number) provides dimensional details needed to correctly match the alignment tool to the clutch.

		Spline		Pilot	Overall
MS Number	Model	Size	Teeth	Bore	Length
ATHT150	Heavy Duty	1.50"	10T	0.98"	10.78"
ATHT150A	Heavy Duty	1.50"	10T	0.74"	10.78"
ATHT150T	Heavy Duty	1.50"	10T	1.17"	10.78"
ATHT175	Heavy Duty	1.75"	10T	1.17"	12.94"
ATHT175A	Heavy Duty	1.75"	10T	0.98"	12.94"
ATHT175B	Heavy Duty	1.75"	10T	0.77"	10.75"
ATHT200	Heavy Duty	2.00"	10T	1.17"	13.00"
ATHT214	Heavy Duty	2.00"	14T	1.17"	10.79"
ATHT218	Heavy Duty	2.00"	18T	1.17"	11.89"
ATIH10	GM/International Truck	1.25"	10T	0.59"	5.55"
ATLT125	GM Truck	1.25"	10T	0.98"	5.52"
ATLT130	GM Truck	1.38"	10T	0.59"	6.75"
ATLT138	Ford Truck	1.38"	10T	0.98"	5.88"
ATFL10	Ford Truck	1.38"	10T	0.66"	5.55"
AT69	Dodge Truck	1.38"	10T	0.75"	5.55"

